

**Technical Data Sheet**

***Polyfort* RPP20EC12BK-BK GAPEXBLK**



Polypropylene, Unspecified (PP, Unspecified)

**Product Description**

Please contact A. Schulman for additional information.

**Forms**

Pellets

**Application**

Automotive Applications

<b>Injection Parameters</b>	<b>Nominal Value</b>	<b>Units</b>
Drying Time	2.0 to 4.0	hr
Drying Temperature	71 to 82	°C
Nozzle Temperature	232 to 260	°C
Processing (Melt) Temp	221 to 238	°C
Front Temperature	232 to 260	°C
Middle Temperature	227 to 243	°C
Rear Temperature	221 to 238	°C
Injection Rate	Slow-Moderate	
Back Pressure	0.138 to 0.345	MPa
Mold Temperature	38 to 66	°C
Cushion	5.08 to 12.7	mm